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(928) 636-3175

**KB02, KB12, KB22, KB32, KB40,
KB41, KB42, KB43, KB44, KB52,
KB62, KB72, KB82, KB92, KB94**

**GM PU, BLAZER 4WD
DODGE PU 4WD
JEEP PU, CHERKEE, WAGONEER
FORD F150, F25, BRONCO 4WD
TOYOTA PU, 4-RUNNER 4WD**

REAR BLOCK KIT 2" & 4" LIFT

INSTALLATION INSTRUCTIONS

⚠ WARNING
Read and understand all instructions, warnings and safety precautions in these instructions and your owners manual before attempting to install these components.

⚠ WARNING
Always wear safety glasses when using power tools.

⚠ CAUTION
Proper installation of Performance Automotive Group products requires knowledge of recommended procedures for disassembly/assembly of OE vehicles and components. Access to OE shop manuals and special tools are required. Attempting to install this kit without knowledge of these procedures may affect the safety of your vehicle and/or the performance of these components. Performance Automotive Group strongly recommends that this kit be installed by a certified mechanic with off-road experience.

⚠ PRODUCT SAFETY WARNING
Certain Performance Automotive Group products are intended to improve off-road performance. Modifying your vehicle for off-road use may result in the vehicle handling differently than a factory equipped vehicle. Use of oversized tires, suspension lifts, body lifts and other suspension modifications may raise your vehicle's center of gravity resulting in an increased tendency for the vehicle to pitch and roll during sudden turns or abrupt maneuvers. Extreme care must be used to prevent loss of control or vehicle roll over. Failure to drive your modified vehicle safely may result in serious injury or death. Drive at reduced speeds to ensure your ability to maintain control of the vehicle under all driving conditions. Always wear seat belts.

PRE-INSTALLATION NOTES:

1. Special literature/tools required: OE service manual for model/year of vehicle. Refer to OE manual for proper disassembly/reassembly procedures of OE, and related components. Additional tools unique to installation are mentioned in the proceeding instructions.
2. Adhere to OE manual recommendations when replacing fasteners, retainers, and keepers. This system does not include all replacement fasteners recommended by the OE manual.
3. Compare parts included in your system with the enclosed parts list. Placing hardware with components before you start may reduce installation time. Contact your Trail Master dealer if any parts are missing or appear to be different than those indicated on the parts list. (928) 636-3175
4. Secure and properly block vehicle prior to beginning installation.

INSTALLATION INSTRUCTIONS

1. Raise rear of vehicle.
2. Place jack stands under rear axle.
3. Remove two rear wheels.
4. Remove two rear shock absorbers from axle.

5. Remove U-Bolts from rear axle housing.
6. Raise body off axle. Make sure no brake lines, cables or vent tubes become excessively tight.
7. Install rear riser blocks between axle pad and springs. Make sure "F" on block faces forward.
8. Install new longer U-Bolts
9. Rear suspension travel should be inspected to determine if new longer shocks are needed or if bumpstops need to be relocated. Install new shock absorbers or bumpstops if necessary.
10. Install wheels and lower vehicle.
11. Re-check all U-Bolts.

NOTE: All nuts should be checked periodically.

PARTS LIST

Qty	Description
2	Rear Lift Blocks
4	U-Bolts
1	Hardware Bag